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RBBP1425-103-05
Job Sheet 188698



Part No: RBBP1425-103-05

Job Qty: 30 ea

Part Name: Guide



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/14/19

Job Tracking No:

Due Date: 2/8/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG RBBP1425-101 Rev D IPP Rev A 18.03.13 New issue DP Verify DD/DWG RBBP1425-101 Rev D IPP Rev B 18.04.04 DWG update DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		2/8/19	0.00	0.00	Start Up Machining-3		JB - 19.01.22
110	CNC Lathe	30 pcs		2/8/19	0.00	7.50	SL-154		JB - 19.01.22
120	QC	30 pcs		2/8/19	0.00	0.00	QC2 Machining-4		JB - 19.01.22
130	QC	30 pcs		2/8/19	0.00	0.00	QC8 Machining-4		JB - 19.01.22
140	Packaging	30 pcs		2/8/19	0.00	0.00	Packaging3-1		JB - 19.01.22
150	QC21-SA	30 Ea		2/8/19	0.00	0.00	QC21		JB - 19.01.22

Part Op 110 - 1-Machine as per DWG. FB995 FOLIO REV: A4 DWG REV: D 2-Debur

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R1.000	304 Round Bar 1.00	5.2200 ft (.174 ea)	90-Start up Operation	S138862 S127985.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R1.000	5	38	0

Part Specifications

Specifications could not be found.



Container No: S146836



Part: RBBP1425-103-05

Job No: 188698

Serial No/Batch: S146836

Revision: D

Inspector:

Exp Date:

Instructions:

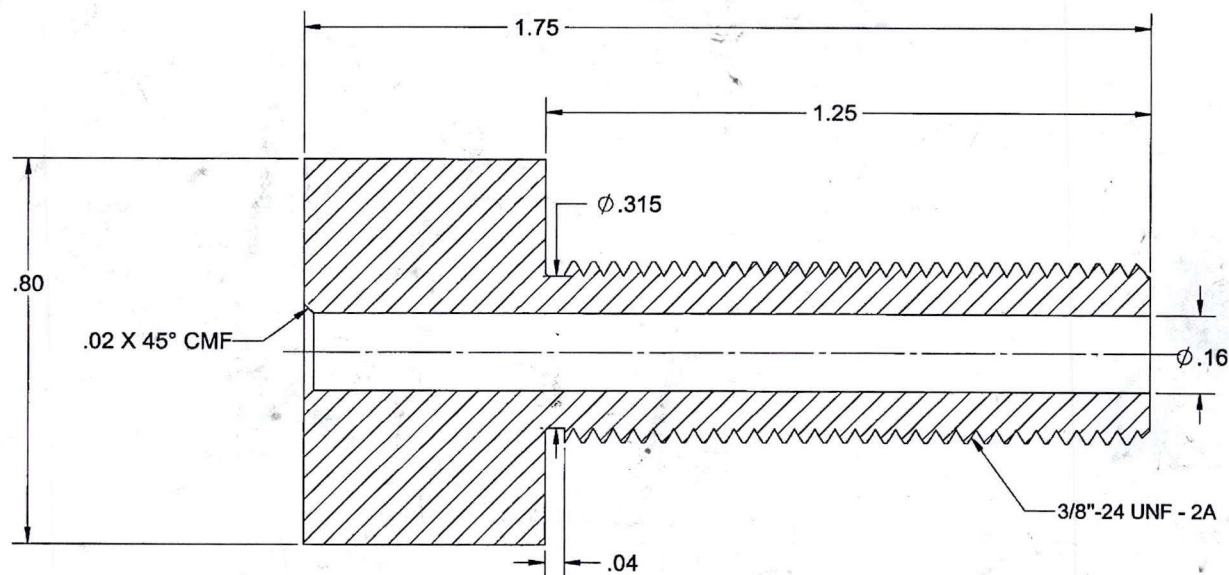
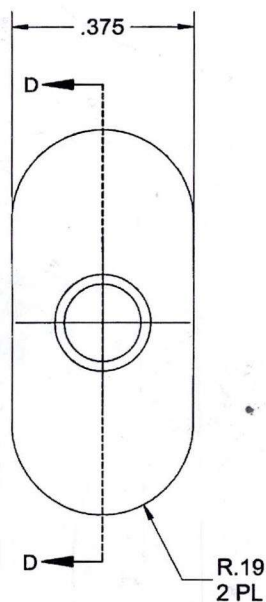
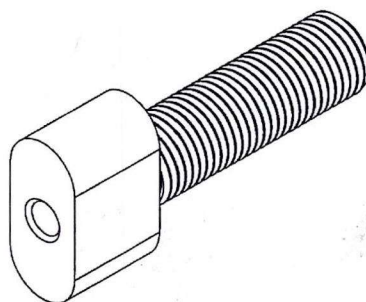
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Plex 1/14/19 1:51 PM dart.lacelle.linda

3869T62

Date: 01/22/19

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
C	PART MADE IN 1 PIECE, -103-07 & -103-08 REMOVED, TEMPLATE UPDATED, MATERIAL UPDATED	17-647	18.1.23	VM	ML



SECTION D-D

- NOTES:
- 1) MATERIAL: AISI 303/304/316 SS
 - 2) FINISH: N/A
 - 3) HEAT TREAT: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 188698 ML 19-01-14

RBBP1425-103-05 GUIDE

DART AEROSPACE		Hawkesbury, Ontario, Canada	
GUIDE			
PART NO. RBBP1425-103-05		REV D	
TOOL NO. RBBP1425-103		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY: VM 1/23/2018	INITIALS AND DATE	TOLERANCES:	FRACTIONS ± 1/8
DRAWN BY: ML 03/20/2018		XXX ± .005	ANGLES ± .5°
CHECKED BY: ML 03/20/2018		XX ± .01	SURFACE
MFG REVIEW BY: DP 03/20/2018		X ± .1	ROUGHNESS
APPROVED BY: ML 03/26/2018		SCALE: NTS	SHEET 6 OF 12
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